

REAR FENDER

2.27

GENERAL

This topic is split by vehicle type. However, the following steps are common to all models.

Removal

1. Remove seat.

WARNING

To prevent accidental vehicle start-up, which could cause death or serious injury, disconnect negative (-) battery cable before proceeding. (80048a)

2. Disconnect negative battery cable.
3. Detach rear electrical harness.
 - a. Follow the tail light and rear turn signal wire harness to the connector under the seat.
 - b. Separate the connector.
 - c. If necessary, remove the wires and the attached socket terminals from the connector. See the electrical diagnostic manual and [B.2 WIRING DIAGRAMS](#) for more information.
4. Cut cable strap securing harness to frame. Pull harness through fender opening.
5. Continue with the steps for your specific vehicle.

Tail Lamp/Turn Signal Harness Routing

NOTES

- Conduit replacement may require adhesive removal. Do NOT use solvents or harsh chemicals to remove adhesive as damage to painted surfaces may occur.
 - Conduit is not used to route wiring on FXD-B/BP models. Wires are run between fender supports and fender through wire channel.
1. Thoroughly clean inside surface of fender with soap and water until it is free of dirt, oil, or other debris.

NOTE

For typical wiring harness/conduit placement, see [Figure 2-118](#).

2. Dry the surface, then wipe the area where conduit will be placed with isopropyl Alcohol. Allow to dry completely.
3. Slide tail lamp wiring harness through conduit, plug connectors into appropriate sockets. See the electrical diagnostic manual and [B.2 WIRING DIAGRAMS](#) for more information.
4. See [Figure 2-117](#). Remove protective strip covering adhesive on conduit and lightly press the conduit in place.

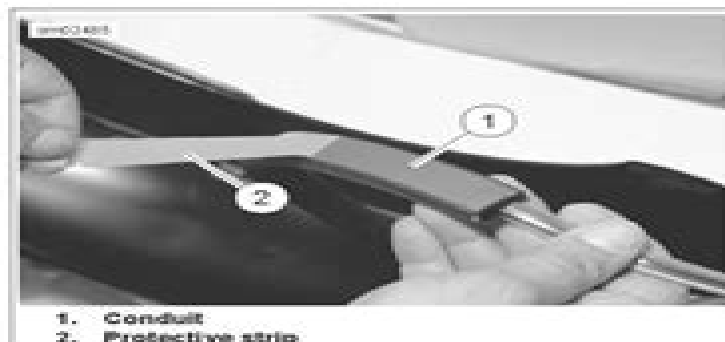


Figure 2-117. Removing Protective Strip from Conduit

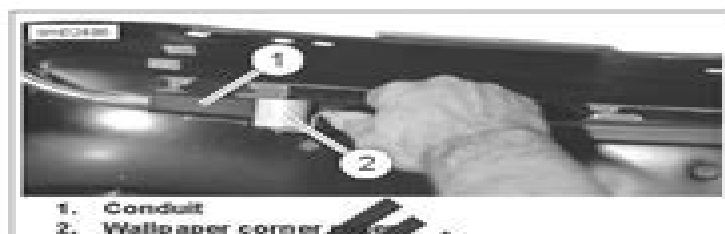


Figure 2-118. Purging of Air from ADHESIVE and Fender

5. See [Figure 2-118](#). Using a wallpaper corner roller (available at most home improvement stores), roll along conduit to purge the air from between the adhesive and the fender.

NOTES

- Do not rub the conduit to make it adhere to the fender. This will not do an adequate job of purging the air from between the adhesive and fender.
- Once the adhesive is in place, it requires 72 hours to fully cure. Do NOT pull or try to reposition the conduit during this period.
6. Continue with the installation steps for your specific vehicle.

Installation

After attaching fender, perform the following steps on all models.

1. Route harness through opening in fender.
2. Install socket terminals back into connector. See the electrical diagnostic manual and [B.2 WIRING DIAGRAMS](#) for more information.
3. Connect negative battery cable.

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