



Accelerated Strength and Testing of Concrete Using Blended Cement

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*Accelerated strength testing using the boiling water method of ASTM C 684 was performed to evaluate the fast method for curing the concrete quality control of concrete made of blast materials with particular emphasis on the use of blended cements, and on the production of potential quality and strength of concrete at later ages. Large number of specimens of standard concrete specimens are prepared in each group and were represented the accelerated strength and tested at 28.5 h while the other one is normally cured and tested at 28 days. Test results were recorded and statistically analyzed. A comparison program was designed to carry out the statistical statistical computations and hypothesis emerged. Correlations between the 28-day compression strength and the corresponding accelerated strength was established considering the utilization of local materials used for them. The outcome of this study is the form of production concrete confirms that accelerated strength testing could be adopted in form of the standard 28-day testing. The conclusions derived may provide environmental evidence in favor of implementing the accelerated testing water method for use in relation to quality control and production of concrete strength at later ages. **ACCESSION** Concrete Research Magazine 1997, 5, 49-56 © 1997 Elsevier Science Ltd.*

KEY WORDS: Accelerated strength accelerated testing, concrete, blended cement.

The rapid growth and the quickening pace of construction have been recognized in the last decade. The conventional 28-day compression strength test exhibited deficiencies for acceptance of concrete since the quantities of concrete became so large and the speed of construction became so fast that a judgment on the adequacy of controlling the quality of concrete would be needed much sooner than even a 7 day test could provide. Hence, a new attitude developed the trend with the results of knowing the potential strength of concrete at the earliest possible time after the concrete has been placed, while there is still room for adjustments or remedial measures.

A perusal of research publications indicates a serious search for accelerated tests throughout the past 60 years [1]. In 1971, ASTM published Designation C684 standardizing three procedures of accelerated curing [2].

Upon realization of peace in the Middle East, a large number of firms, as well as business people, started to invest their capitals in the region. As a result, the concrete mixing plants appeared on the scene throughout Jordan. The efficient manufacturing of concrete, which resulted in using ready-mixed concrete, became an important factor in the construction of large projects. The primary objective remains to finish such huge projects in the shortest possible time. However, the unfavorable limitations of the 28-day compression strength test could delay the progress of accelerated construction. All of this gave birth to the idea of trying to adopt a reliable method for accelerated strength testing of concrete in a major project which is King Abdullah Hospital—a \$70 million project in which the reinforced concrete values to about \$20 million. Due to the fact that blended cement is used in more than one third of the total concrete utilized in this Project (about 100,000 m³). As an extension to a previous study [4] which focused on concrete mixes with pozzolanic Portland cement only, the objective of this study is to integrate and complement the past research work and to employ the results to this project and other similar projects. Based on a critical review of the ASTM procedures, the Boiling Water Method was adopted and used throughout the testing program [2]. The procedure of this method is implemented by the following steps:

- Cast specimens in conventional molds and store them covered at $21 \pm 6^\circ\text{C}$.
- At age 23 h $\pm$ 15 minutes, immerse them in boiling water.
- Remove them from bath after 3.5 h $\pm$ 15 minutes, demold and leave them to cool.
- Test specimens at age 28.5 h $\pm$ 6 minutes.

It should be mentioned that this method was found better than either the warm water method or the auto-

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