

PUSH RODS, LIFTERS AND COVERS

3.22

REMOVAL OVERVIEW

See [3.16 TOP END OVERHAUL: DISASSEMBLY](#).

1. Remove breather assembly.
2. Remove rocker arm support plate.
3. Remove push rods, lifters and covers.

DISASSEMBLY

See [Figure 3-78](#). With the exception of the lifter covers, all parts should have been disassembled and marked during the removal procedure. Disassemble the lifter covers as follows:

1. Separate upper (2) and lower push rod covers (8).
2. Remove o-ring (9) from seat at bottom of lower push rod cover. Discard o-ring.
3. Remove o-ring (1) from seat at top of upper push rod cover. Slide o-ring (7), flat washer (6), spring (5) and spring cap (4) from body of upper push rod cover (2). Discard o-rings.

CLEANING AND INSPECTION

1. See [Figure 3-78](#). Scrape old gasket material from the lifter cover (11) flange. Old gasket material left on mating surfaces will cause leaks.
2. With the exception of the hydraulic lifters (14), clean all parts in a non-volatile cleaning solution or solvent. Verify that the o-ring seats and contact surfaces of the push rod covers (2, 8) are completely clean.

WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (50061a)

3. Blow parts dry with low pressure compressed air. Verify that all oil holes are clean and open.
4. Verify that the hydraulic lifter rollers turn freely and are free of flat spots, scuff marks and pitting. If flat spots exist, examine the cam lobe on which the lifter operates.
5. Inspect the lifter socket for signs of wear. Verify that the plunger of the hydraulic lifter is fully extended up against the C-clip. Use index finger to pump plunger to verify lifter operation.
6. Examine the push rods (15). Replace any push rods that are bent, dented, broken or discolored. Replace the rod if the ball ends show signs of excessive wear or damage.
7. Cover all parts with a clean plastic sheet to protect them from dust and dirt.

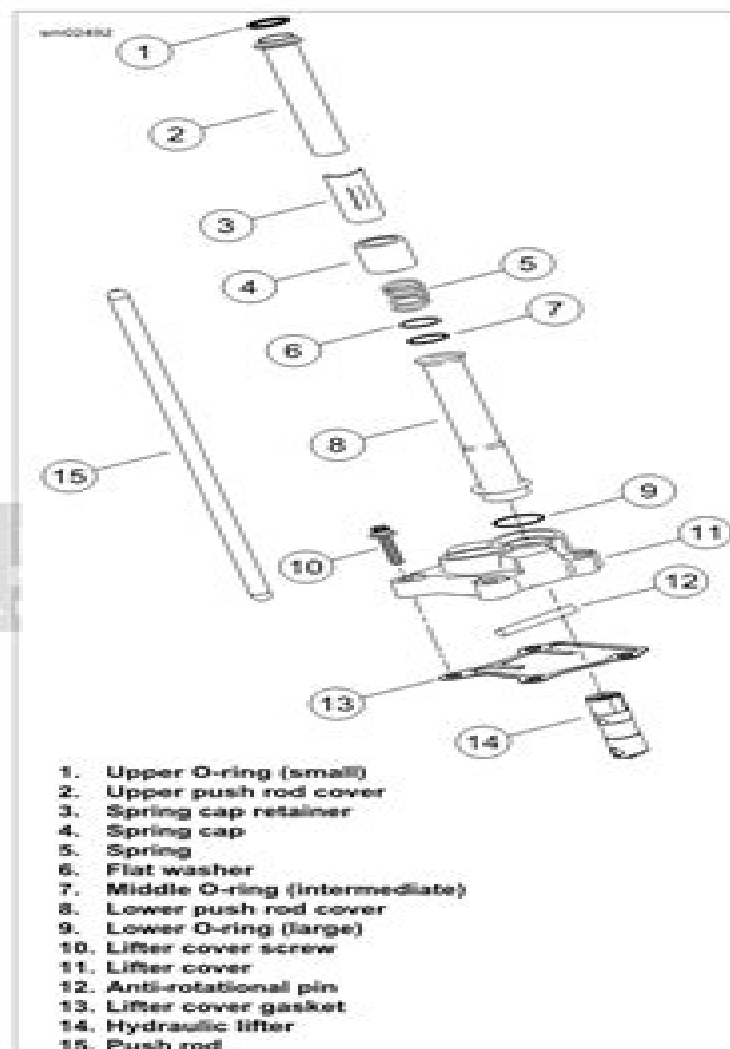


Figure 3-78. Push Rods, Lifters and Covers

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Table of Contents 2012 Fxdb Service Manual

1. Understanding the eBook 2012 Fxdb Service Manual
 - The Rise of Digital Reading 2012 Fxdb Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2012 Fxdb Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an eBook 2012 Fxdb Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2012 Fxdb Service Manual
 - Personalized Recommendations
 - eBook 2012 Fxdb Service Manual User Reviews and Ratings
 - eBook 2012 Fxdb Service Manual and Bestseller Lists
5. Accessing eBook 2012 Fxdb Service Manual Free and Paid eBooks
 - eBook 2012 Fxdb Service Manual Public Domain eBooks
 - eBook 2012 Fxdb Service Manual eBook Subscription Services
 - eBook 2012 Fxdb Service Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - eBook 2012 Fxdb Service Manual Compatibility with Devices
 - eBook 2012 Fxdb Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of eBook 2012 Fxdb Service Manual
 - Highlighting and Note-Taking eBook 2012 Fxdb Service Manual
 - Interactive Elements eBook 2012 Fxdb Service Manual
8. Staying Engaged with eBook 2012 Fxdb Service Manual

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- Participating in Virtual Book Clubs
- Following Authors and Publishers 2012 Fxdb Service Manual
- 9. Balancing eBooks and Physical Books 2012 Fxdb Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2012 Fxdb Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2012 Fxdb Service Manual
 - Setting Reading Goals 2012 Fxdb Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2012 Fxdb Service Manual
 - Fact-Checking eBook Content of 2012 Fxdb Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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