

# SUZUKI

SUZUKI AMERICA CORPORATION  
3251 E. Imperial Way  
P.O. Box 1100  
Brea, California 92621

## SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

### TUNE-UP

|                   |                                 |
|-------------------|---------------------------------|
| Hp/rpm            | 24500                           |
| Bore              | 41.0 mm<br>(1.614 in.)          |
| Stroke            | 37.8 mm<br>(1.488 in.)          |
| Displacement      | 50 cc<br>(3.05 cu. in.)         |
| Spark Plug:       |                                 |
| NGK               | 825HS                           |
| Electrode gap     | 0.5-0.6 mm<br>(0.020-0.023 in.) |
| Magneto:          |                                 |
| Breaker point gap | 0.3-0.4 mm<br>(0.012-0.016 in.) |
| Carburetor:       |                                 |
| Make              | Mikuni                          |
| Model             | VM-11-10                        |
| Fuel/Oil Ratio    | See Text                        |

### SIZES—CLEARANCES

|                              |                                         |
|------------------------------|-----------------------------------------|
| Piston Ring End Gap          | 0.10-0.25 mm<br>(0.004-0.010 in.)       |
| Piston to Cylinder Clearance | 0.053-0.060 mm<br>(0.0021-0.0024 in.)   |
| Piston Pin Diameter          | 11.996-12.000 mm<br>(0.4723-0.4724 in.) |

### SIZES—CLEARANCES CONT.

|                                                  |                         |
|--------------------------------------------------|-------------------------|
| Crankshaft Runout at Main Bearing Journal (Max.) | 0.03 mm<br>(0.0012 in.) |
| Connecting Rod Small End Side Shake (Max.)       | 3.0 mm<br>(0.118 in.)   |

### TIGHTENING TORQUES

|                  |                                    |
|------------------|------------------------------------|
| Cylinder Head    | 8-12 N·m<br>(6-9 ft.-lbs.)         |
| Crankcase        | 8-12 N·m<br>(6-9 ft.-lbs.)         |
| Reed Plate       | 0.5-0.75 N·m<br>(4.5-6.6 in.-lbs.) |
| Flywheel Nut     | 40-50 N·m<br>(30-37 ft.-lbs.)      |
| Standard Screws: |                                    |
| 5 mm             | 2-4 N·m<br>(18-36 in.-lbs.)        |
| 6 mm             | 4-7 N·m<br>(36-62 in.-lbs.)        |
| 8 mm             | 10-16 N·m<br>(89-141 in.-lbs.)     |
| 10 mm            | 22-35 N·m<br>(195-310 in.-lbs.)    |

# 1997 Suzuki Dt15c Service Manual

**Ying Liu**



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