

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-100

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



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Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



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4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

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Cylinder Head Components

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Workshop Manual For Suzuki Sx4 2010

S Ashworth



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Retail management is similar to the comprehensive management of a luxury liner that calls for round the clock operations. Retail operations starting from vendor and retailer selections through which the business gets its full impact when the customer gets the product brand he wants where he wants and when he wants. Virtual determinants of retail success have been thoroughly covered in the book besides the regular retail business areas. The book describes retail entrepreneurs' selection of dealers, their motivation for selling their products in preference to competitive brands. Sales calls made on retailers by the principles including call objective, call planning, call closure and feedback are highlighted for the benefit of the readers.

Lemon-Aid New and Used Cars and Trucks 2007-2017 Phil Edmonston, 2017-03-11. Steers buyers through the confusion and anxiety of new and used vehicle purchases like no other car and truck book on the market. Dr Phil along with George Iny and the Editors of the Automobile Protection Association pull no punches.

Kiplinger's Personal Finance, 2010. **The Times Index**, 2010. Indexes the Times Sunday times and magazine Times literary supplement, Times educational supplement, Times educational supplement, Scotland and the Times higher education supplement.

Kiplinger's Personal Finance Magazine, 2010. **Suzuki SJ Series & Vitara Owners Workshop Manual** Bob Henderson, A. K. Legg, 1994. **Suzuki GT, ZR & TS50** Jeremy Churchill, 1984. [Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual](#) Bob Henderson, John Harold Haynes, 1995. Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos. Haynes repair manuals are used by the pros but written for the do it yourselfer.

Suzuki Ts 50x Owner S Workshop Manual Richard Stone, Stone Richard Staff, 1994-12-01. **Suzuki GS-GSX 250, 400 and 450 Twins Owners Workshop Manual, M736** John Haynes, 1988-03-31. Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos. Haynes repair manuals are used by the pros but written for the do it yourselfer.

Suzuki GT, ZR & TS50 Owners Workshop Manual Jeremy Churchill, 1986. **Suzuki TS50 X Owners Workshop Manual** Richard Stone, 1993. [Suzuki C550 & 80 Roadie Owners Workshop Manual](#) Jeremy Churchill, 1984. **Suzuki Trail Bikes Owners Workshop Manual** Mansur Darlington, 1975.

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