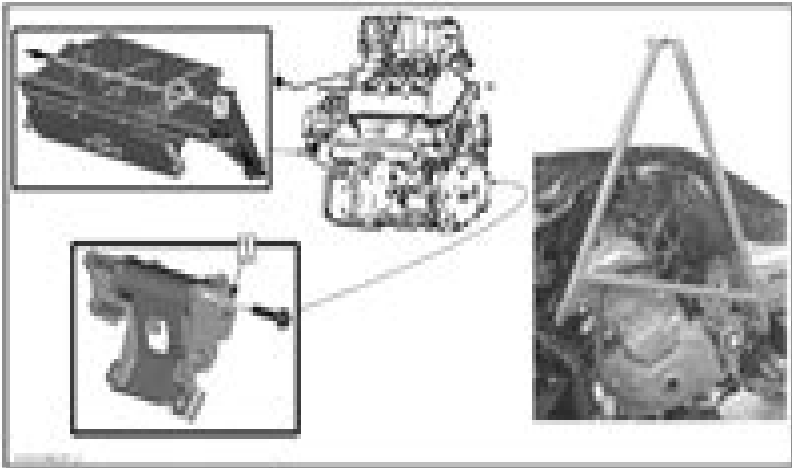




**CAUTION** Clearance is tight, be very careful not to damage components.

3. Lift engine slowly and remove it from vehicle on the LP side.

### Engine Installation

The installation is the reverse of the removal procedure. However, pay attention to the following.

**NOTE:** Prior to installing engine, inspect condition of engine mounts.

**NOTE:** Unless link rod dimensions were changed, or link rod replaced, no engine alignment is necessary. Otherwise proceed with engine alignment. Refer to (ENGINE ALIGNMENT) in this subsection.

Install all mounting bolts and mounting nuts.

Torque bolts to specifications.

Install all other removed parts.

Complete final assembly. Refer to FINAL ASSEMBLY in this subsection.

### Engine Alignment

1. Pre-adjust front link rod as illustrated.



FIGURE 1-100

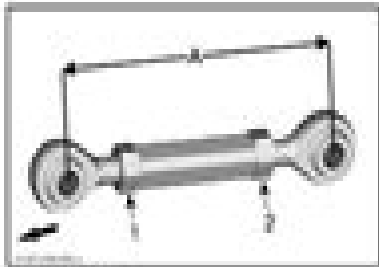


FIGURE 1-101

1. Loosen

2. Adjust

3. Tighten

2. Tighten fasteners as per sequence in Rubber feet.

**NOTE:** Depending on operation performed, additional fasteners may require tightening. These fasteners do not affect engine alignment and should be tightened after illustrated sequence.

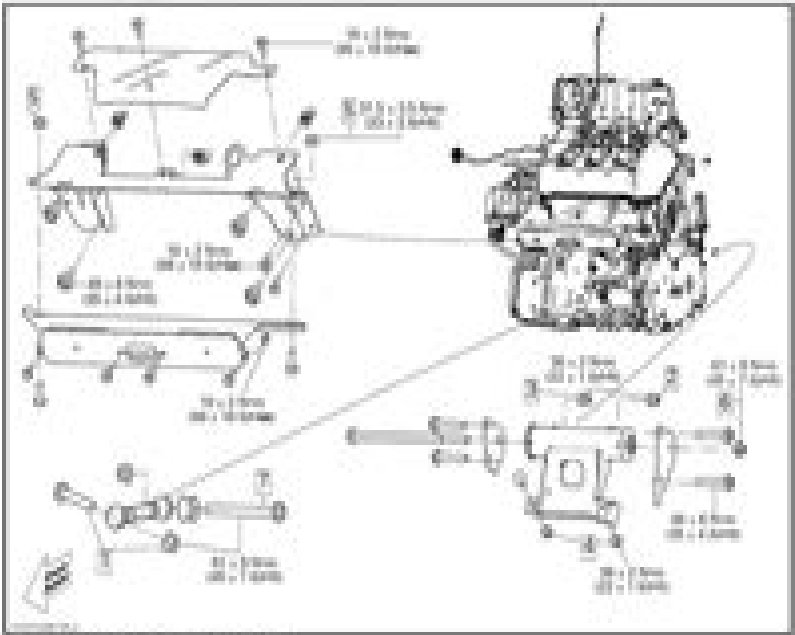


FIGURE 1-102

### Final Assembly

Make sure all drain plugs are reinstalled and tight. Fill cooling system. Refer to COOLING SYSTEM subsection.

Check oil level. Refer to LUBRICATION SYSTEM subsection.

Reconnect battery.

**WARNING**  
Connect RED (+) cable then BLACK (-) cable. Always connect RED (+) cable in first.

Start engine and let it reach its operating temperature.

Stop engine and check coolant and oil levels. Refill as necessary.

Align and adjust tension of drive belt. Refer to DRIVE BELT AND REAR WHEEL subsection.

Test drive vehicle to confirm proper operation.

### ENGINE MOUNTS

#### Engine Mounts Removal

##### Front Rubber Mount

Refer to BODY subsection to remove the following parts:

- Both mirrors
- Both middle side panels
- Both top side panels
- Both rear panels
- Both bottom side panels (rear and front)
- Front storage compartment
- Glove box
- Accessible panels.

Remove front pipe.

# 2013 Can Am Outler Manual

**Padhraic Smyth**



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