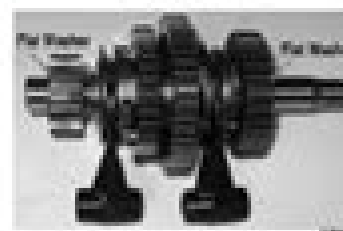




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1. Thread the shaft bolts into the gear shaft shaft and push the shaft into the crankcase.

2. Cover both sides with engine oil. Then, turn the gear crank on the crankshaft with the motor driven toward the crankshaft.



or AT THIS POINT

Proper transmission shifting should be verified by turning the gear with crank to adjust right, left, forward, and reverse while rotating the input shaft and observing the gearshift relation.

The right-side crankcase is now ready for installation to the left-side crankcase.



3. Carefully join the crankcase halves by placing the left-side crankcase onto the mounted right side. Secure with the six screws (right left side and one right side).

Joining Crankcase Halves

1. Using rubber bands, support the mounting side to align with the crankcase halves.

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